

For the best performance and prolonged tool life always use RalliWolf cutting fluid and lubricants.

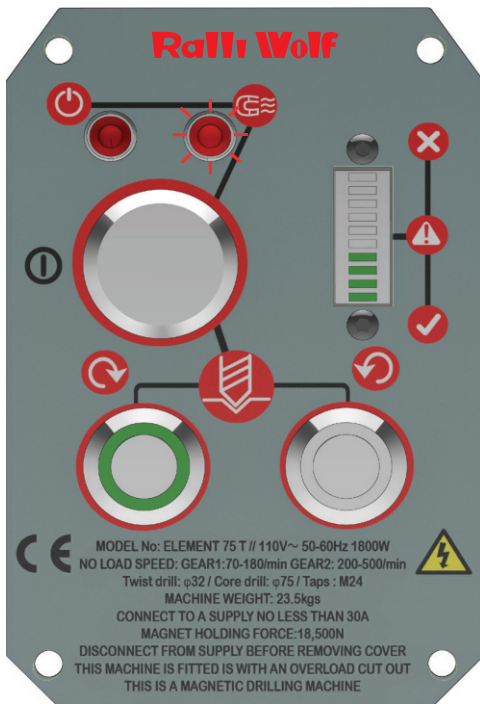


COMMANDO 100 (New) Specifications

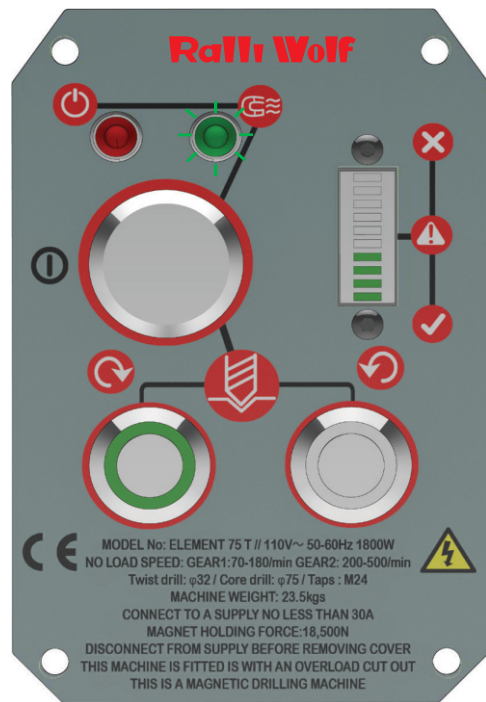
Model Number	Commando 100
Maximum Hole cutting capacity in .2/.3C Steel	100 mm dia x 100 mm deep
Arbor bore	MT3
Voltage	230 Volts, 50-60 Hz
Normal Full Load	9.5 Amps, 2000 Watts
Electro Magnet	0.5 Amps, 109 Watts
Total Load (Magnet + Motor)	2109 Watts
Magnet Dimensions	228 mm long, 114 mm wide
Holding force at minimum 25 mm plate thickness	20000 N
Height - Maximum Extended	733 mm
Height - Minimum	533 mm
Width (including Capstan fitting)	230 mm
Length overall (including guard)	370 mm
Nett Weight	24.8 Kg

Unique Features :

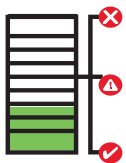
- Powerful 2000 Watts Motor
- 4 Speed high performance gear box
- Variable Speed controller for precise speed settings
- Dual motor protection system for enhanced life
- User friendly controls
- Light weight provides ease of handling.
- Reversible function for tapping upto M30



Red magnet LED - Indicates optimum adhesion not achieved. Drilling operation is still available but the red magnet LED makes the operator aware of a reduced magnetic strength.

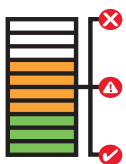


Green magnet LED - Drilling operation is available. This makes the operator aware of the optimum magnetic strength.



Green Zone
 Perfect, try to keep in the green zone for the best cut and optimum machine performance.

The Commando range is fitted with Ralliwolf unique CutSmart™ panels designed to increase your tool life and productivity.



Yellow Zone
 A little too much pressure on the drill, ease off to get back to the green zone.

Designed for you to get the most out of your machine and cutter. CutSmart™ has an easy to read panel that indicates when you are applying too much force avoiding inappropriate wear. Cutsmart™ allows the cutter to do the work and you will find that a much smoother hole and faster drilling time is achieved.



Red Zone
 Overload: Back off immediately as too much force will cause the motor to cut off if you continue.

Ralli Engineering Ltd.

An ISO 9001:2015 Certified Organisation

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Sales Network :

Ahmedabad, Bangalore, Baroda, Bhopal, Chennai, Cuttack, Coimbatore, Delhi, Guwahati, Jaipur, Jamshedpur, Jharsuguda, Kolkata, Ludhiana, Mumbai, Nagpur, Pune, Rajkot, Secunderabad, Trichy, Vishakhapatnam